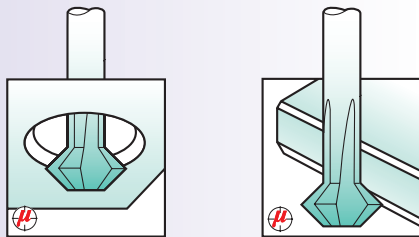
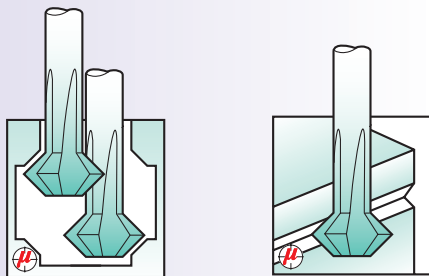


AVANT FRONTAL  
FRONT IN SPINTA

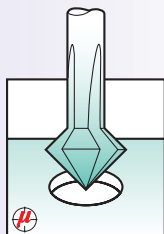


ARRIÈRE TRASERO  
BACK IN TRAZIONE

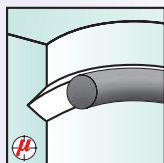


USINAGES INTERNES  
INTERNAL MACHINING  
MECANIZADO INTERNO  
LAVORAZIONI INTERNE

RAINURAGE EN "V"  
V - GROOVING  
RANURA EN "V"  
SCANALATURE A "V"



ÉBAVURAGE DEBURRING  
DESBARBADO SBAVATURA



GORGES INTERNES POUR JOINTS TORIQUES  
INTERNAL GROOVES FOR O-RINGS  
RANURAS INTERNAS PARA JUNTAS TORICAS  
GOLE INTERNE PER SEDI DI GUARNIZIONI O-RING

Video on line



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## FRAISES À CHANFREINER AVANT ET ARRIÈRE

Pour des opérations de super-finition, **Bi-face** est à profil constant détalonné. Travail longitudinal ou par interpolation pour l'ébavurage avant et arrière d'angles et de trous.

## FRONT AND BACK CHAMFERING

**Bi-face** conical cutters have a constant relief profile which results in a high quality surface finish. Suitable for longitudinal or interpolated machining on front and back faces of holes and surfaces.

## AVELLANADORES FRONTAL Y TRASERO

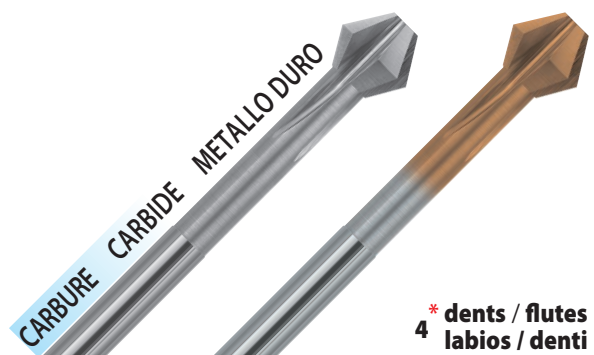
Para las operaciones de super acabado la fresa **Bi-face** está provista de un perfil constante destalonado. Mecanizados longitudinales o por interpolación para el avellanado frontal o trasero de ángulos y agujeros.

## FRESE PER SBAVARE IN SPINTA ED IN TRAZIONE

Per eseguire operazioni di super finitura, **Bi-face** ha un profilo costante spogliato. Il lavoro avviene longitudinalmente o per interpolazione nella sbavatura in spinta ed in trazione di angoli e fori.

performances

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60°

Bi-face-C

\* dents / flutes  
4 labios / denti

D**	d1 maxi	T maxi	d2 h6	ℓ1	ℓ2 mini	Bi-face 8460	Hard'X 8460-H
2,0	1,5	0,6	3	1,7	8	€ 83,79	€ 88,09
5,0	3,4	3,4	6	2,8	15	90,77	95,07
8,0	4,9	4,9	6	5,4	34	119,24	124,61
12,0	5,9	5,9	6	10,6	34	175,10	183,69

\* Ø 2 = 3 dents flutes labios dente

\*\* Tolérances Tolerancias Tolleranze D Ø 2 - 5 = 0 - 0,05 - Ø 8 - 12 = 0 - 0,10